

## **1991 CHATEAU M**

<b>BLEND:</b>	80% Semillon 20% Sauvignon Blanc
<b>APPELLATION:</b>	Napa Valley
<b>ALCOHOL:</b>	15.0%
<b>pH:</b>	3.70
<b>TOTAL ACID:</b>	.70
<b>R.S.</b>	10.0%

### **WINEMAKER NOTES**

Chateau M is crafted and bottled here at our winery in the Napa Valley. This wine was created from grapes grown on our 80-acre estate and is only our fifth release in 15 years. Growing conditions for this dessert wine occur only in those years when the weather patterns produce the ideal combination of heat and humidity that allows “botrytis” to develop. The Semillon and Sauvignon Blanc are barrel aged separately for 3 years and then blended together, resulting in a classic Sauterne-style wine.

The golden amber color reflects a rich nose of candied fruits and honey leading to sweet, full flavors of pear and apricot on the palate, concluding with a long, luscious finish. This wine is a perfect complement as an aperitif with fruit and cheese or served all by itself as a classic dessert wine.